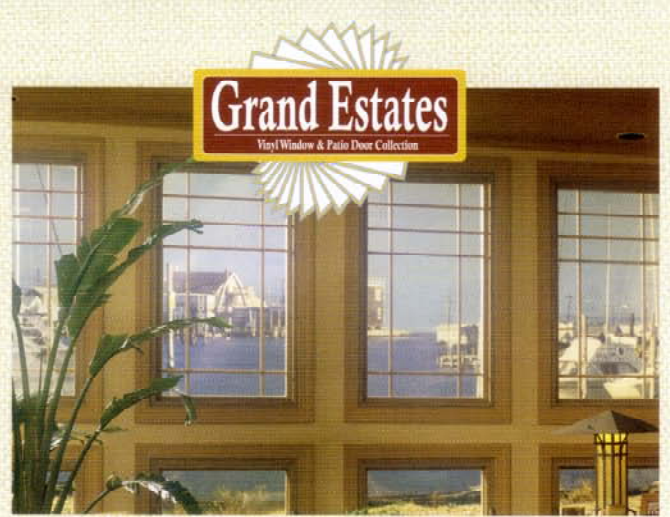
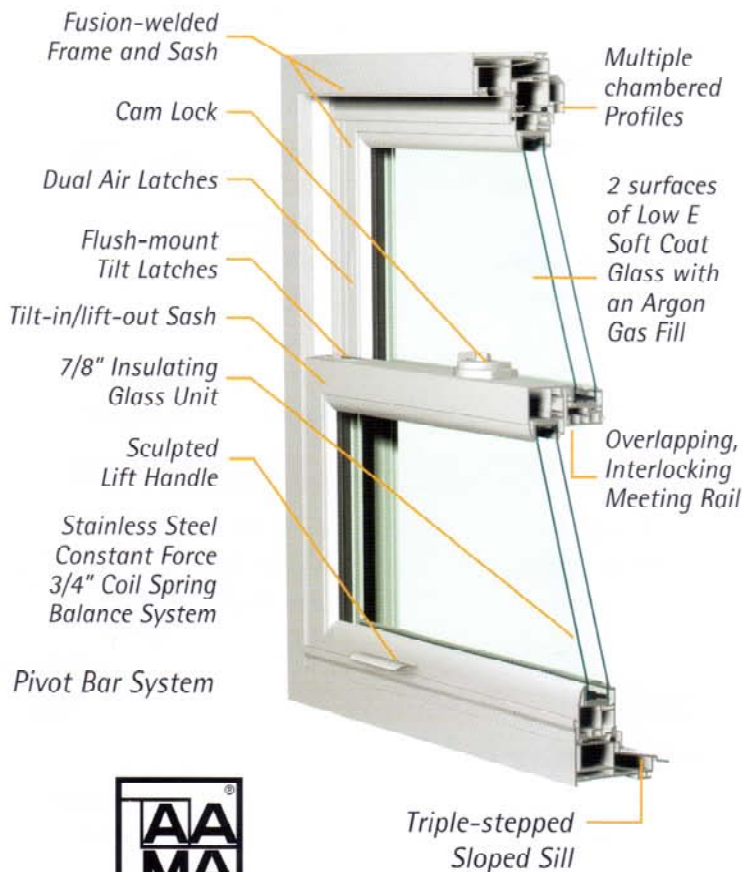


Grand Estates Premium Plus

Grand Estates Premium Plus vinyl replacement windows are a clear winner and premium performer. Featuring 7/8" double strength insulating glass for year-round advanced thermal performance with a choice of energy saving glass package upgrades and options. The choice is yours.



Advanced Thermal Performance



AAMA GOLD LABEL CERTIFICATION
HIGHEST LEVEL OF TESTING FOR
QUALITY AND PERFORMANCE

Energy Star Windows and Patio Doors



Energy Star Windows/Patio doors:

- Use less energy
 - Save money
 - Help protect the environment
- Visit www.energystar.gov for more information on qualified windows/doors and tax credit

COLLECTION of Choices

Standard

Rich INTERIOR woodgrain laminates



* Standard white extrusion exterior/Optional exterior applied coating colors available

** Exterior applied coating color Tan N/A. All other exterior applied coating colors available

EXTERIOR colors expand the styling options

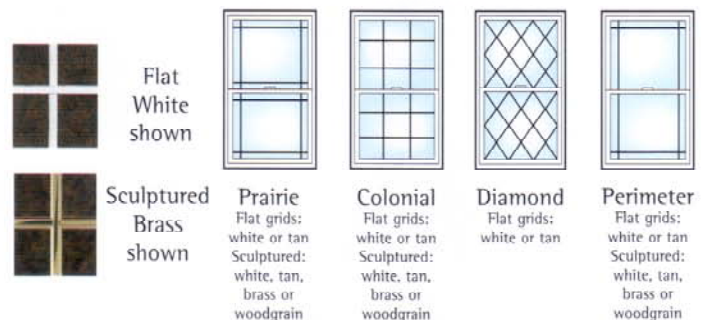


HARDWARE FINISHES to coordinate with home fixtures



Polished Brass shown

Assortment of grid styles/patterns to create a seamless look



Standard Features and Options

Premium Plus Vinyl Replacement Window: Premium Thermal

FRAME

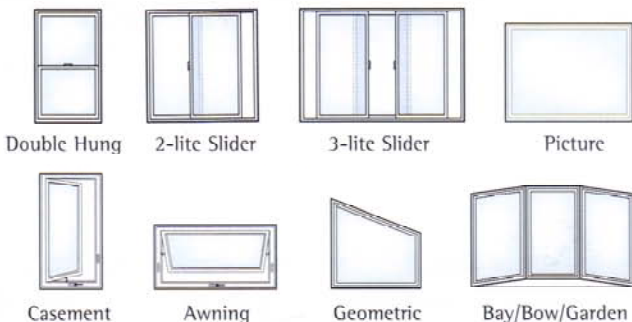
Frame Construction:	Fusion Welded
Frame Thickness,	
Outer Walls:	0.072
Frame Width	3-1/4"
Frame Profile:	Chamfered
Sill:	2-degree, 10-degree Triple Step Sloped
Weep System:	Tank System and Covered Weeps
Profile:	Multiple Chambered

GLASS

Standard Glazing:	Two Surfaces of Low E/Argon
IG Thickness:	7/8"
Glass Pane:	Dual
Spacer Type:	Intercept or Optional 1" Super Spacer
Glass Strength:	Double
Glass Options:	Tempered, Bronze Tinted, Grey Tinted, Obscure, Laminated, Triple Pane, Hi Pro 366 Glass Packages, or ETC Super Solar and ETC Super 366

Styles to Fit Any Decor

Premium Plus selection includes Double Hung, 2-lite Slider, 3-lite Slider, Casement, Awning, Hopper, Picture Window, Geometrics, Bay, Bow, Garden and Sliding or Garden (hinged) Patio Door.



SASH

Sash Construction:	Fusion Welded
Sash Thickness,	
Outer Walls:	0.072
Equal Lite:	Yes
Edges:	Sculpted
Interlocks (Meeting Rail):	Overlapping and Interlocking, Reinforced
Lift Rail:	Sculpted
Operation:	Tilt In/Lift Out

HARDWARE/ACCESSORIES

Tilt Latches:	Flush Mount
Vent Latches:	Air Latch
Type of Lock:	Cam Lock with Adjustable Keeper
No. of Locks:	Two Standard ≥ 28 "
Balance System:	3/4" Stainless Steel Constant Force
Standard Screen:	Half Screen
Screen Option:	Full
Screen Cloth:	Fiberglass or Optional Aluminum
Screen Frame:	Extruded Aluminum

PERFORMANCE

DP Rating:	37 x 76 - DP50
Certifications:	AAMA Gold (Air, Water, Structure, FER, Thermal)

OUTSTANDING PROTECTION

Double Lifetime Limited Warranty

- Lifetime Vinyl
- Lifetime Hardware
- Lifetime Insulating Glass Unit
- Lifetime Screen
- 20 Year Accidental Glass Breakage Coverage
- 10 Year Factory Applied Exterior Coating

PREMIUM PLUS REPLACEMENT PATIO DOOR



Open the door to many illuminating design possibilities with a sliding or garden (hinged) patio door. Standard clear quality glass. Optional Glass Packages.



Bringing Home Quality for Generations